Turn to the



- Take abrasive performance to the next level
- Deliver uniform, consistent finishes every time
- Use 3M<sup>™</sup> Hookit<sup>™</sup> attachment system for easy reuse



# Power-Up Your Profit Potential with the Power of Purple

3M<sup>™</sup> Purple abrasives are 3M's best performing class of abrasives. Power packed with 3M innovation these discs sand faster to improve technician productivity and reduce cycle time. The consistent finish you can count on, results in higher-quality repairs reducing rework. These long-lasting abrasives reduce material consumption. The reusable 3M<sup>™</sup> Hookit<sup>™</sup> attachment system allows technicians to utilize the entire life of the disc, resulting in less shop waste.

### **Dent Repair and Paint Removal**

E-weight backing and unique premium mineral blend make these products extremely durable. Open coat resists loading when sanding fresh body filler. Products are available in no-hole or dust free configurations to maximize productivity. 3M<sup>™</sup> Hookit<sup>™</sup> attachment system for easy reuse.

	(° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° ° °				0 0 0				
	5" D/F	5"	6" D/F	6"	8" D/F	8"	2 <sup>3</sup> /4" x 16 <sup>1</sup> /2" D/F	2 <sup>3</sup> /4" x 16 <sup>1</sup> /2"	
	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	
Grade	Part Numbers								
36E		01730	30787	30687	01853	01745	02700	01794	
40E	01808	01729	30786	30686	01852	01744	02701	01793	
60E		01770	30785	30685	01768	01851		01769	
80E	01806	01728	30784	30684	01850	01743	02702	01791	





# **Featheredging and Primer Sanding**

Combination of the premium materials with 3M manufacturing quality results in the most cost-effective abrasive on the market. Designed for fast cut and consistent finish. Clean sanding configuration provides even longer life due to less loading with or without dust extraction. 3M<sup>™</sup> Hookit<sup>™</sup> attachment system for easy reuse.

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	3" Clean Sanding	5" Clean Sanding	6" Clean Sanding	8" D/F	8"	2 <sup>3</sup> /4" x 16 <sup>1</sup> /2" D/F	2 <sup>3</sup> /4" x 16 <sup>1</sup> /2"
	50 Discs/Box 4 Boxes/Case	50 Discs/Box 4 Boxes/Case	50 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case	25 Discs/Box 4 Boxes/Case
Grade				Part Numbers			
P80	30283	30483	01820				
P100	30282	30482	01819				
P120	30281	30481	01818	01848	01842	02704	01865
P150	30280	30480	01817	01847	01841	02705	01864
P180	30279	30479	01816		01840	02706	01863
P220	30278	30478	01815	01845	01839	02707	01862
P240	30277	30477	01814				
P280			01813				
P320	30275	30475	01812	01844	01838	02708	01860
P400	30273	30473	01811				
P500	30272	30472	01810				
P600	30261	30461	30761				
P800	30260	30460	30760				

## **Paint Preparation and Paint Finishing**

High-performance Aluminum Oxide. Cuts fast, lasts long, resists loading and leaves a consistent finish. Use for scuff sanding before painting. Use to remove runs, dust nibs and excess orange peel from topcoat finishes. 3M" Hookit" attachment system for easy reuse.

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	3"	5"	6" D/F	6"				
	50 Discs/Box 4 Boxes/Case	50 Discs/Box 4 Boxes/Case	50 Discs/Box 4 Boxes/Case	50 Discs/Box 4 Boxes/Case				
Grade	Part Numbers							
P600	00911	30571	30771	30671				
P800	00910	30570	30770	30670				
P1000	00909	30569	30769	30669				
P1200	00908	30568	30768	30668				
P1500	00907	30567	30767	30667				

### 3M™ Trizact™

Patterned, precise mineral structures give the combination of fast cut and consistent finish every time. P1000 foam blending discs for use in scuff sanding blend panels prior to painting. P1500 clearcoat sanding discs for leveling dust nibs and sanding of mismatched orange peel. P3000 foam disc for removing P1200-P1500 grade sand scratches prior to use of 3M<sup>TM</sup> Perfect-It<sup>TM</sup> polishing system.

3M<sup>TM</sup> Hookit<sup>TM</sup> attachment system for easy reuse.

	3"	5"	6"	
Grade		Part Numbers		
P1000	02091		02090	15 Discs/Box 4 Boxes/Case
P1500	02094	02095	02088	25 Discs/Box 4 Boxes/Case
P3000	02087	02096	02085	15 Discs/Box 4 Boxes/Case

### 3M™ Hookit™ Accessories



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3M™ Hookit™ Hand Blocks	2 <sup>3</sup> /4" x 5"	2 <sup>3</sup> /4" x 7 <sup>3</sup> /4"	2 <sup>3</sup> /4" x 16"	2 <sup>3</sup> /4" x 5" D/F	2 <sup>3</sup> /4" x 7 <sup>3</sup> /4" D/F	2 <sup>3</sup> /4" x 16" D/F	2 <sup>3</sup> /4" x 16" D/F Adjustable
Description				Part Numbers			
Hand Block	05740	05741	05744	05207	05208	05209	05210
Soft Hand Block	05742						
Air File Shoe			05748				
Orbital Air File Shoe			05746*				
Staright Line Air File Shoe			05750*				
Staright Line Air File Shoe D/F			05848*				

\*CPS 1-800-843-0619



Put the power of purple to work for you with 3M<sup>™</sup> Purple Sanding Discs, and significantly improve your finishing productivity, performance and – ultimately – profitability.

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